

Material Safety Data Sheet

PRODUCT NAME **SUTTON CUTTING AND TAPPING FLUID**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name SUTTON TOOLS PTY. LTD.
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Synonym(s) CUTTING AND TAPPING FLUID • 359910250 - PRODUCT CODE

Use(s) CUTTING COMPOUND • CUTTING FLUID • LUBRICANT • TAPPING COMPOUND

MSDS Date 07 August 2008

2. HAZARDS IDENTIFICATION

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO NOHSC CRITERIA

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN No.	None Allocated	DG Class	None Allocated	Subsidiary Risk(s)	None Allocated
Pkg Group	None Allocated	Hazchem Code	None Allocated	EPG	None Allocated

3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS No.	Content
ALIPHATIC HYDROCARBON(S)	Not Available	6943-35-9	>60%
MINERAL OIL (SOLVENT REFINED)	Not Available	Not Available	10-30%
CORROSION INHIBITOR(S)	Not Available	Not Available	<10%

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by the Poison Information Centre or a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre or a doctor (at once). If swallowed, do not induce vomiting.

Advice to Doctor Treat symptomatically

5. FIRE FIGHTING MEASURES

Flammability Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

Fire and Explosion Combustible. Evacuate area and contact emergency services. Toxic gases (hydrocarbons, carbon oxides) may be evolved when heated. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

Extinguishing Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.

Hazchem Code None Allocated

PRODUCT NAME SUTTON CUTTING AND TAPPING FLUID

6. ACCIDENTAL RELEASE MEASURES

Spillage If spilt (bulk), contact emergency services if appropriate. Wear splash-proof goggles, neoprene/nitrile gloves, a Type A (Organic vapour) respirator (where an inhalation risk exists), coveralls and boots. Eliminate ignition sources. Ventilate and clear area of all unprotected personnel. Absorb with sand or similar and place in clean containers for disposal.

7. STORAGE AND HANDLING

Storage Store out of direct sunlight and out of the reach of children, in a cool, dry, well ventilated area, removed from oxidising agents (eg. hypochlorites), acids (sulphuric acid), heat sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation systems. Store as a Class C1 Combustible Liquid (AS1940).

Handling Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Stds	Ingredient	Reference	TWA		STEL	
			ppm	mg/m3	ppm	mg/m3
	Mineral Oil Mist	NOHSC (AUS)	--	5.0	--	--

Biological Limits No biological limit allocated.

Engineering Controls Do not inhale vapours. Use in well ventilated areas. In poorly ventilated areas, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE Wear splash-proof goggles and neoprene or nitrile gloves. When using large quantities or where heavy contamination is likely, wear coveralls. Where an inhalation risk exists, wear a Type A (Organic vapour) Respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	AMBER COLOURED LIQUID	Solubility (water)	INSOLUBLE
Odour	OILY ODOUR	Specific Gravity	0.81
pH	NOT AVAILABLE	% Volatiles	82 %
Vapour Pressure	0.23 mm Hg	Flammability	CLASS C1 COMBUSTIBLE
Vapour Density	> 1 (Air = 1)	Flash Point	73°C
Boiling Point	193°C	Upper Explosion Limit	12.0 %
Melting Point	NOT AVAILABLE	Lower Explosion Limit	1.4 %
Evaporation Rate	0.05 (n-Butyl acetate = 1)	Autoignition Temperature	550°C

10. STABILITY AND REACTIVITY

Chemical Stability Stable under recommended conditions of storage.

Conditions to Avoid Avoid heat, sparks, open flames and other ignition sources.

Material to Avoid Incompatible with oxidising agents (eg. hypochlorites, peroxides), acids (eg. sulphuric acid), heat and ignition sources.

Decomposition May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

Hazardous Reactions Polymerization is not expected to occur.

PRODUCT NAME SUTTON CUTTING AND TAPPING FLUID

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	Low to moderate toxicity - irritant. Use safe work practices to avoid eye or skin contact and vapour generation or inhalation. Over exposure may result in adverse effects to the central nervous system.
Eye	Irritant. Contact may result in irritation, lacrimation, pain and redness.
Inhalation	Irritant. Inhalation may cause irritation to the respiratory system, nose and throat irritation, coughing, and headache. Over exposure may result in nausea, dizziness and drowsiness.
Skin	Irritant. Contact may result in drying and defatting of the skin, rash and dermatitis.
Ingestion	Low to moderate toxicity. Ingestion may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness. Aspiration may result in chemical pneumonitis and pulmonary oedema.
Toxicity Data	No LD50 data available for this product.

12. ECOLOGICAL INFORMATION

Environment	Aliphatic hydrocarbons behave differently in the environment depending on their size. WATER: Light aliphatics volatilise rapidly from water (half life - few hours). Bioconcentration should not be significant. SOIL: Light aliphatics biodegrade quickly in soil and water, heavy aliphatics biodegrade very slowly. ATMOSPHERE: Vapour-phase aliphatics will degrade by reaction with hydroxyl radicals. Mineral oils biodegrade slowly and should not be released to waterways or soil. They can float on water, restricting oxygen exchange with possible asphyxiation of aquatic life.
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13. DISPOSAL CONSIDERATIONS

Waste Disposal	Incinerate where available. For small amounts absorb with sand, vermiculite or similar and dispose of to approved landfill site.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

Shipping Name	None Allocated				
UN No.	None Allocated	DG Class	None Allocated	Subsidiary Risk(s)	None Allocated
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15. REGULATORY INFORMATION

Poison Schedule	Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).
AICS	All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Additional Information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

WORK PRACTICES - SOLVENTS: Organic solvents may present both a health and flammability hazard. It is recommended that engineering controls should be adopted to reduce exposure where practicable (for example, if using indoors, ensure explosion proof extraction ventilation is available). Flammable or combustible liquids with explosive limits have the potential for ignition from static discharge. Refer to AS 1020 (The control of undesirable static electricity) and AS 1940 (The storage and handling of flammable and combustible liquids) for control procedures.

ABBREVIATIONS:

ADB - Air-Dry Basis.

BEI - Biological Exposure Indice(s)

CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.

CNS - Central Nervous System.

EINECS - European INventory of Existing Commercial chemical Substances.

IARC - International Agency for Research on Cancer.

M - moles per litre, a unit of concentration.

mg/m³ - Milligrams per cubic metre.

PRODUCT NAME SUTTON CUTTING AND TAPPING FLUID

NOS - Not Otherwise Specified.
NTP - National Toxicology Program.
OSHA - Occupational Safety and Health Administration.
pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm - Parts Per Million.
RTECS - Registry of Toxic Effects of Chemical Substances.
TWA/ES - Time Weighted Average or Exposure Standard.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a Chem Alert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this Chem Alert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Report Status

This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Material Safety Data Sheet ('MSDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this MSDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this MSDS.

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End of Report